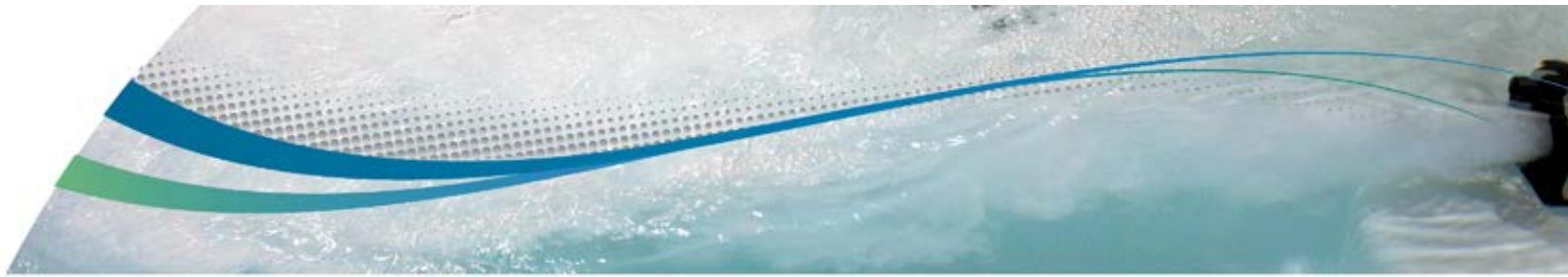




TURN YOUR DAY AROUND...



**Hydrotherapy** to this day is the only recognized treatment that works as a *natural pain reliever*. In cases of joint problems and people with more severe disabilities, **hydrotherapy** is extremely beneficial for restoring normal functions of the body. Nordic's **DTS™ (Dual Therapy System - Back Massage and Turbo Whirlpool Therapy)** is the Perfect Therapy!

People who Hot Tub regularly, **FEEL BETTER**. Regular use of a **hydrotherapy hot tub** stabilizes your metabolism. This type of therapy automatically improves cardiovascular function and the respiratory system. More specifically hot water flowing over the body's muscle groups removes lactic acids and other contaminants from the muscle tissues, reducing pain.

The **physical benefits are numerous**; **Hydrotherapy** aids in pain management for arthritis and other rheumatologic conditions. Hot tub therapy is also said to improve blood sugar levels in patients with diabetes, lower blood pressure, and reduce symptoms in patients with multiple sclerosis, fibromyalgia, tendonitis, scoliosis, carpal tunnel syndrome and bursitis. This therapy aids the rehabilitation process in injuries and can even improve respiratory infections.

Stress relieving benefits are equally as important. **Stress reduction** is a proven medical fact with regular use of a hot tub. Although many features of soaking can calm feelings of stress, researchers have found that warm flowing water increases your body's natural production of endorphins, leaving you feeling relaxed and peaceful.



## THE **STAR** OF THE HOT TUB INDUSTRY

**SIMPLE ...** Over the last ten years the spa industry has complicated the original theory behind spas and hot tubs. For 30 years, the quintessential joy of hot tubbing was stress relieving, quiet, private, romantic and therapeutic moments away from the daily grind. Some manufacturers now offer over a hundred jets, three pumps, TVs, DVD systems, and fountain displays, just to site a few. What happened to the quiet, private, and **therapeutic hot tub time**? Nordic has not wavered in its focus on **Simplicity**.

**THERAPEUTIC ...** From the beginning, **Nordic** understood the buyers desire to "**feel better**" when using a hot tub. Soaking your foot in a bucket is hydrotherapy, as is sitting in a bathtub. Adding jets to the tub increases the therapeutic value. But as every athletic trainer and physical therapist knows, High Volume Circular Flow, "**Whirlpool**", is the superior form of hydrotherapy. Perfected in our round tubs and duplicated in the square models, **Nordic** offers superior **Whirlpool Therapy** in every model. We are proud to lead the industry in Therapeutic Spas for the home.

**AFFORDABLE ...** Bells and whistles can drive up costs; many features are added to grab attention in the showroom; glitzy features rarely add function. Most manufactures continue to use acrylic even though polyethylene shells are 10 times more durable. At **Nordic**, a lifetime warranty means more than a shiny shell. Nordic offers one of the most affordable line of spas without sacrificing quality.

**RELIABLE ...** Unlike price point spas that are popping up across the marketplace. **Nordic** has always relied on local dealers to sell the **Nordic** line. Throughout our history, building a **highly reliable** product has been our goal. We clamp and glue every jet water fitting in our line. Every component used in our spas is a proven industry leader. In fact, we use the same components found in spas that sell for two to three times our price. Lastly, we water test every tub twice, just to assure our dealers and customers that **Nordic's** reliability is second to none!



# INDUSTRY LEADING WARRANTIES

**NOTE:** Warranty details will vary for any product installed outside of the United States and Canada. See your Dealer for specific warranty limitations.

## **LIFETIME SHELL LIMITED WARRANTY:**

We warrant against the loss of water through the shell caused by defects in materials and workmanship for the lifetime of the original purchaser or as long as the original purchaser owns the spa. We warrant the shell material of the hot tub not to peel, crack, efface, or delaminate resulting from a defect in the shell material for the lifetime of the original purchaser or as long as the original purchaser owns the spa.

## **THREE YEAR COMPONENT LIMITED WARRANTY:**

We warrant the electrical components, pumps, air valves, slice valves, and hot tub components against malfunction, leaking or defects in materials or workmanship for a period of three years from the date the original purchaser purchased the spa. Filter cartridges, light bulbs, filter covers, pump seals and cover locks are not included in this warranty, but are warranted to be free from defects in materials or workmanship at the time of delivery to the original purchaser. (Spa covers, ozone purification devices, LED components, jet replacement kits, 120V power cords and other spa accessories are specifically excluded from this warranty, although they may be covered by other warranties made by the manufacturers of such accessories. Please check with dealer for details.)

## **FIVE YEAR HEATER LIMITED WARRANTY:**

We warrant the heating element of the hot tub to be free of defects in materials and malfunction for a period of five years from the original date of purchase. Exclusions can be made in cases where improper chemical balance has been found to be the cause of failure.

## **THREE YEAR NO LEAK LIMITED WARRANTY:**

We warrant the hot tub not to leak for a period of three years from the date the original purchaser purchased the spa. This warranty specifically covers leaks from the wall fittings, jet fittings, internal plumbing, internal glue joints and all bonded parts including the filter compartment, and light lens, but it does not include any dripping from the hose connector if either the cap or gasket are not present, or other threaded connections are loose.

## **TEN YEAR Perma-Wood CABINET LIMITED WARRANTY:**

We warrant the Perma-Wood cabinet material not to peel, crack, wrinkle, blister or delaminate and to be free from defects in material and workmanship for a period of ten years from the spa's purchase date. This warranty specifically covers the cabinets structural integrity (exclusive of surface stain), including all glue and integral bonded joints. The Perma-Wood cosmetic finish is warranted to be free from defects at the time of initial delivery to the original consumer purchaser. Fading and weathering of the surface will naturally occur over time and are not considered warrantable defects.

## **ONE YEAR CEDAR CABINET LIMITED WARRANTY:**

We warrant the cedar cabinet (when applicable) to be free from defects in materials and workmanship for a period of one year from the date the original purchaser purchased the spa.





## THE **SERIES** LISTINGS

### **"ALL IN" 110V SERIES**

This value series is designed to provide an easy *"Plug n Play"* option while providing exclusive *\*DTS™* Dual Therapy System. The combination of High Whirlpool Flow and Back massage Jets for the ultimate in hot water therapy. With standard features usually found on top of the line models to include: adjustable stainless steel jetting, LED light, ozone, *\*Nordic Wrap* insulation and an installed GFCI cord.

### **CLASSIC SERIES**

This series is what started the *Nordic Passion*. Round classic hot tubs with whirlpool flow *\*DTS™*, and comfort barrier free seating. These models will fit most any need from size to depth and accommodate those wanting a simple hot water therapy solution and the best value. Adjustable stainless steel Jetting and an LED light are standard in this series. Most models are convertible for 110v or 220v electrical hook ups. *\*MLP™ Mood Lighting Package* is an option in this series.

### **MODERN SERIES**

This series contains different shapes and sizes to fulfill anyone's needs. With stylish and comfortable models, this series offers an array of seating capacity, depth, unique layout, and all are convertible for 110v or 220v electrical hook ups. Whirlpool Flow, *\*DTS™*, adjustable stainless steel jetting and an LED light are standard in this series. *\*NLP™ Northern Light Package* is an option in this series.

### **SPORT EDITION**

This series is for those that want more jet pressure in their *Hydrotherapy*. These hot tubs are found also in the Modern Series but have increased horsepower to deliver the highest water flow available. Along with more hydrotherapy power, this series comes standard with our *\*NLP™ Northern Light Package* and adjustable stainless steel jetting.

### **LUXURY SERIES**

This series has all discerning features on needs while keeping focus on simplicity and value. All hot tubs in this series are dual pump systems providing the absolute best hydrotherapy available. Whirlpool Flow *\*DTS™*, adjustable stainless steel jetting and *\*NLP™ Northern Light Package* are standard. Truly the top of the line and at a cost far less than the competitors, the Luxury Series value speaks for itself.

*\*Nordic Wrap* - Additional, standard, black plastic provides a durable, weather-resistant barrier in

*\*DTS™* - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

*\*NLP™* - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light.  
Optional upgrade on select "ALL IN" 110V Series and all Modern Series (MS), except Bella.

*\*MLP™* - Mood Lighting Package: LED Sconce Lighting and LED Footwell / Side Wall Light.  
Optional upgrade on select "ALL IN" 110V Series, all Classic Series (CS) and Bella.



## "ALL IN" 110V SERIES SPORT 110V

"ALL IN" 110V SERIES



Shown in  
Glacier White

**SEATING** 5 person

### SPECS

Diameter	78.5 in (199 cm)
Depth	35 in (89 cm)
Weight (dry)	280 lbs (127 kg)
Water Capacity	300 gal (1136 L)

### JETS

Total Jets	7
Turbo/Whirlpool Jets	1
Foot/Leg Jets	1
Air Controls	2
Ozone Ready Jets	1 (ozone included)

### EQUIPMENT

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs. & Nordic Wrap
Heater	1 kw on 110v
Light	Footwell LED Standard Mood Lighting Package Optional
Volts	115v (GFCI Cord Included)
Amps	15 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A

Considered for years the **best value** in the business! We have updated one of our very first models. The Sport™ 110V sets the standard for high volume circular flow and affordability. All models have adjustable stainless steel Jets, with \*DTS™ Turbo. This powerful model fulfills many backyard dreams. The Sport seats up to 5 adults.



\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## “ALL IN” 110V SERIES CROWN 110V

“ALL IN” 110V SERIES

**SEATING** 6 person

### SPECS

Diameter	84 in (213 cm)
Depth	35 in (89 cm)
Weight (dry)	345 lbs (156 kg)
Water Capacity	325 gal (1230 L)

### JETS

Total Jets	15
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	5
Ozone Ready Jets	1 (ozone included)

### EQUIPMENT

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs. & Nordic
Heater	Whirlpool 110v
Light	Footwell LED Standard Mood Lighting Package Optional
Volts	115v (GFCI Cord Included)
Amps	15 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A



Shown in French Vanilla



\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

The “All In” Crown™ 110V offers a large family friendly diameter of 7 feet to accommodate seating for 6 adults. This very affordable family model is 35 inches deep, which is the perfect depth for kids or average height adults. The \*DTS™ system, as in all Nordics, allows selective back massage or the Whirlpool Therapy function.

## "ALL IN" 110V SERIES WARRIOR XL 110V



Shown in  
Glacier White

"ALL IN" 110V SERIES

**SEATING** 6 person

**SPECS**

Diameter	84 in (213 cm)
Depth	38.5 in (98 cm)
Weight (dry)	375 lbs (170 kg)
Water Capacity	425 gal (1609 L)

**JETS**

Total Jets	13
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	5
Ozone Ready Jets	1 (ozone included)

**EQUIPMENT**

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs. & Nordic Wrap
Heater	1 kw on 110v
Light	Footwell LED Standard Mood Lighting Package Optional
Volts	115v (GFCI Cord Included)
Amps	15 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A

**A simpler more affordable XL** with all the Therapy demanded by a family or taller couple. This very affordable model is 38.5 inches deep and 7 feet in diameter. Similar to its big brother the Classic Warrior XL, but with fewer options, this "All In" Warrior XL™ 110V is truly a great value to the buyer. The \*DTS™ system, as in all Nordics, allows selective back massage or the Whirlpool Therapy function. Seats 6 Adults.



\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## “ALL IN” 110V SERIES D’AMOUR 110V

“ALL IN” 110V SERIES

**SEATING** 2 person

### SPECS

Depth	34 in (86 cm)
Length	84 in (213 cm)
Width	72 in (183 cm)
Weight (dry)	352 lbs (160 kg)
Water Capacity	205 gal (776 L)

### JETS

Total Jets	14
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	2
Ozone Ready Jets	1 (ozone included)

### EQUIPMENT

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs. & Nordic
Heater	Wrap 110v
Light	Side Wall LED Standard Northern Light Package Optional
Volts	115v (GFCI Cord Included)
Amps	15 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A

Shown in  
Glacier White



\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

The “All In” D’Amour™ 110V offers a romantic getaway and incredible hot water therapy. With seating for two, this spa can help you spend alone time with a loved one or simply offer sanctuary from every day stress. Powerful jets provide invigorating **hydrotherapy** to tense areas of the body. Plus, Nordic’s exclusive dual-therapy system **\*DTS™** offers gentler, whole-body therapy to complement these traditional, more targeted jets.



## "ALL IN" 110V SERIES STELLA 110V

"ALL IN" 110V SERIES



Shown in  
Greystone

**SEATING** 3 person

<b>SPECS</b>	
Depth	34 in (86 cm)
Length	84 in (213 cm)
Width	62 in (157 cm)
Weight (dry)	416 lbs (189 kg)
Water Capacity	250 gal (946 L)

<b>JETS</b>	
Total Jets	13
Turbo/Whirlpool Jets	1
Foot/Leg Jets	4
Air Controls	4
Ozone Ready Jets	1 (ozone included)

<b>EQUIPMENT</b>	
Control Pad	Solid State Programmable
Insulation	Standard 2 lbs. & Nordic Wrap
Heater	1 kw on 110v
Light	Side Wall LED Standard Northern Light Package Optional
Volts	115v (GFCI Cord Included)
Amps	15 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A

The "All In" Stella™ 110V is designed with Hydrotherapy and Value in mind. It has deep bucket seats and a lounge with \*DTS™ whirlpool for a full body massage, Foot jets abound and a side wall LED light comes standard. Enjoy gazing at the Stars, in our brightest star... the Stella.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy



## "ALL IN" 110V SERIES RETREAT 110V

"ALL IN" 110V SERIES

**SEATING** 5 person

**SPECS**

Depth	34 in (86 cm)
Length	80 in (203 cm)
Width	70 in (178 cm)
Weight (dry)	395 lbs (179 kg)
Water Capacity	280 gal (1060 L)

**JETS**

Total Jets	13
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	4
Ozone Ready Jets	1 (ozone included)

**EQUIPMENT**

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs. & Nordic
Heater	W/On 110v
Light	Footwell LED Standard Northern Light Package Optional
Volts	115v (GFCI Cord Included)
Amps	15 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A



Shown in Glacier White



\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

The "All In" Retreat™ 110V offers *unprecedented value*. With seating for five, this spa can help you create quality family time or simply offer sanctuary from every day stress to couples or individuals. Powerful jets provide invigorating hydrotherapy to tense areas of the body. Plus, Nordic's exclusive dual-therapy system \*DTS™ offers gentler, whole-body therapy to complement these traditional, more targeted jets. The versatile bench seat can be used as full body massage from the Whirlpool Jet.

## "ALL IN" 110V SERIES ENCORE 110V



Shown in Glacier White

**SEATING** 6 person

<b>SPECS</b>	
Depth	35 in (89 cm)
Length	84 in (213 cm)
Width	84 in (213 cm)
Weight (dry)	475 lbs ( 215 kg)
Water Capacity	330 gal ( 1249 L)

<b>JETS</b>	
Total Jets	19
Turbo/Whirlpool Jets	1
Foot/Leg Jets	3
Air Controls	4
Ozone Ready Jets	1 (ozone included)

<b>EQUIPMENT</b>	
Control Pad	Solid State Programmable
Insulation	Standard 2 lbs. & Nordic Wrap
Heater	1 kw on 110v
Light	Side Wall LED Standard Northern Light Package Optional
Volts	115v (GFCI Cord Included)
Amps	15 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A

The **versatility** of this "All In" Encore™ 110V allows for an easy electrical connection (plug it in). Seating for 6, and a no float lounger. This **value leader** provides all the therapeutic benefits you will need, but without some of the unnecessary bells and whistles. If you are looking for a large no nonsense therapeutic hot tub for the family, look no further.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy



## CLASSIC SERIES IMPULSE

**SEATING** 5 person

### SPECS

Diameter	78.5 in (199 cm)
Depth	31 in (79 cm)
Weight (dry)	270 lbs (122 kg)
Water Capacity	250 gal (946 L)

### JETS

Total Jets	14
Turbo/Whirlpool Jets	1
Air Controls	2
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Wipe Optional
Light	220v Footwell LED Standard Lighting Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	15 amps/40 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A



Shown in  
Glacier White

The **Impulse™** is a great place to start your Spa Lifestyle. The Nordic **Impulse** offers true Therapy to a first time Hot Tub buyer or those second time buyers looking to simplify. All Nordic spas include the unique **\*DTS™** turbo. The Impulse can seat 5 adults comfortably.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## CLASSIC SERIES IMPULSE DP



Shown in  
Glacier White

**SEATING** 5 person

### SPECS

Diameter	78.5 in (199 cm)
Depth	35 in (89 cm)
Weight (dry)	280 lbs (127 kg)
Water Capacity	300 gal (1136 L)

### JETS

Total Jets	14
Turbo/Whirlpool Jets	1
Air Controls	2
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Wrap Optional
Light	1 kw on 110v/4 kw on 220v Wood LED Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	15 amps/40 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A

The Impulse DP™ is a great place to start your Spa Lifestyle. The Nordic Impulse DP series offers true Therapy to a first time Hot Tub buyer or those second time buyers looking to simplify. All Nordic spas include the unique \*DTS™ turbo. The Impulse DP can seat 5 adults comfortably.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## CLASSIC SERIES CROWN II

**SEATING** 5 person

### SPECS

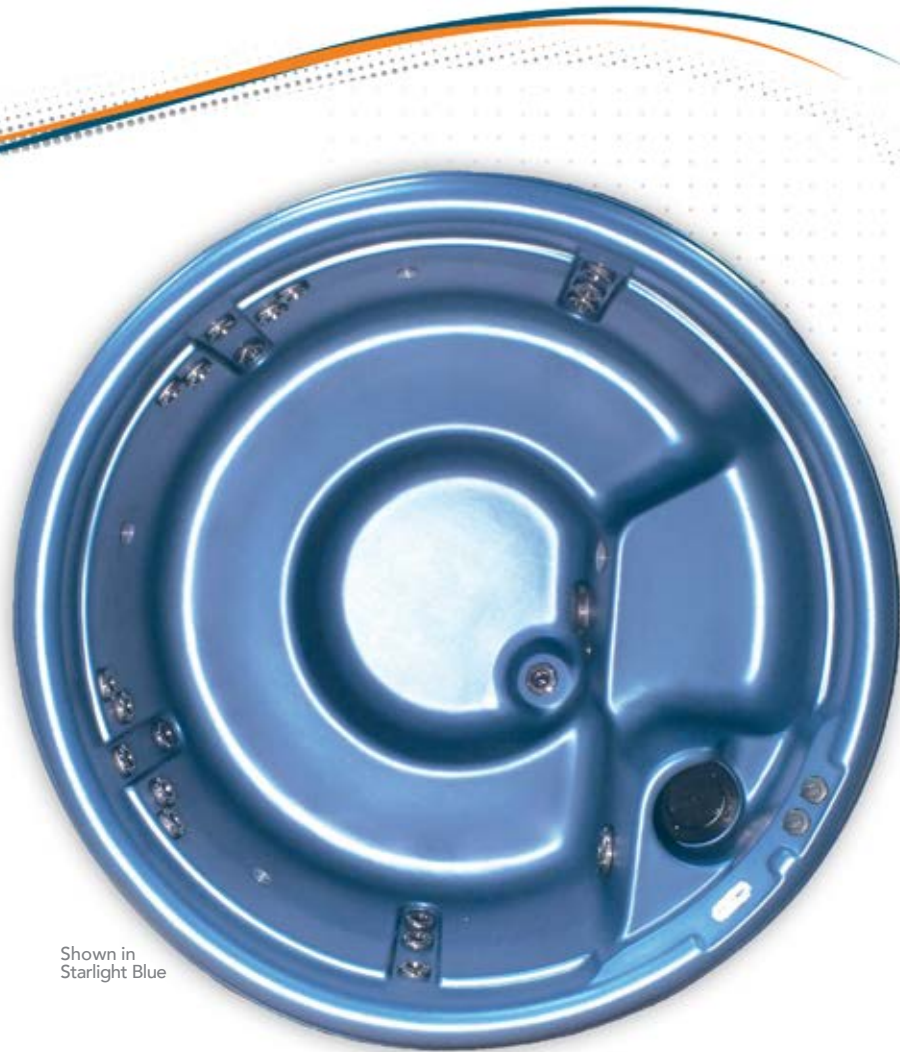
Diameter	78.5 in (199 cm)
Depth	35 in (89 cm)
Weight (dry)	335 lbs (152 kg)
Water Capacity	300 gal (1136 L)

### JETS

Total Jets	21
Turbo/Whirlpool Jets	1
Foot/Leg Jets	1
Air Controls	2
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Warm Option 220v New in 2014
Light	Footwell LED Standard Mood Lighting Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	N/A



Shown in  
Starlight Blue

Over the past decade the Nordic Crown II™ has become **one of the world's top selling models**. Nordic's high volume whirlpool design structure is enjoyed on 4 continents. Nordic received national recognition, being selected as one of the 5 best spas made. When competitors added more jets, we added our superior **\*DTS™**. This combines Whirlpool Therapy and back massage for the best therapeutic tub available. With our unique barrier-free seating, this outstanding tub seats up to 5 adults comfortably. It's also perfect for two.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## CLASSIC SERIES CROWN



Shown in Glacier White & Cedar Cabinet

**SEATING** 6 person

### SPECS

Diameter	84 in (213 cm)
Depth	35" (89 cm)
Weight (dry)	345 lbs (156 kg)
Water Capacity	325 gal (1230 L)

### JETS

Total Jets	22
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	5
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Wrap Optional
Light	Flower LED/Standard 220v Mood Lighting Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	N/A

The Crown offers a **large family friendly diameter** of 7 feet to accommodate seating for 6 adults. The **\*DTS™** system, as with all Nordics, allows selective back massage or the whirlpool therapy function.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## CLASSIC SERIES WARRIOR XL

**SEATING** 6 person

### SPECS

Diameter	84 in (213 cm)
Depth	38.5 in (98 cm)
Weight (dry)	375 lbs (170 kg)
Water Capacity	425 gal (1609 L)

### JETS

Total Jets	21
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	5
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Warm Option 220v New in 2010
Light	Footwell LED Standard Mood Lighting Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	N/A



Shown in  
Glacier White

**A simpler more affordable XL** with all the therapy demanded by a family or taller couple. This very affordable model is 38.5 inches deep and 7 feet in diameter. Similar to its big brother the Crown XL, but with fewer options, this **Warrior XL™** is truly a great value to the buyer. The **\*DTS™** system, as in all Nordics, allows selective back massage or the whirlpool therapy function. Seats 6 Adults.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy



## CLASSIC SERIES CROWN XL



Shown in  
Starlight Green

**SEATING** 6 person

### SPECS

Diameter	84 in (213 cm)
Depth	38.5 in (98 cm)
Weight (dry)	400 lbs (181 kg)
Water Capacity	425 gal (1609 L)

### JETS

Total Jets	30
Turbo/Whirlpool Jets	2
Foot/Leg Jets	2
Air Controls	5
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	4 Nordic Wax Optional
Light	Footwell LED Standard Mood Lighting Package Optional
Volts	240v
Amps	40 amps
Pump (2 speed)	1 (3 hp)
Stereo System	N/A

The Crown XL™ is one of our deepest rounds at 38.5" deep. The twin turbo jets provide a powerful and therapeutic experience with 425 gallons swirling around you.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## Introducing...our **NEW** STAINLESS STEEL BANDS!



Shown on Starlight  
Black & Cedar Cabinet

### A DRAMATIC ADDITION TO ANY COLOR CABINET



Shown on Mahogany PermaWood



Shown on Pecan PermaWood



Shown on Charcoal PermaWood



Shown on Teak PermaWood

This enhancement is a tribute to the original hot tub with a modern twist. "Easy to adjust" locking mechanism gives quick access to equipment. The use of high quality 201 stainless steel provides everlasting beauty and is a great addition to any cabinet choice.



## MODERN SERIES BELLA MS

**SEATING** 2 person

### SPECS

Depth	38.5 in (98 cm)
Length	83 in (211 cm)
Width	34 in (86 cm)
Weight (dry)	268 lbs (122 kg)
Water Capacity	125 gal (473 L)

### JETS

Total Jets	15
Turbo/Whirlpool Jets	1
Foot/Leg Jets	1
Air Controls	3
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Wreath Optional 220v N/A in 110v/120v
Light	Side Wall LED Standard Mood Lighting Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	15 amps/40 amps
Pump (2 speed)	1 (1 hp)
Stereo System	N/A



Shown in  
Glacier White &  
Cedar Cabinet

**A personal spa with room for two** is an apt description for the **Bella MS™**. As empty nesters lose their need for large expensive spas, their love of hot tubbing finds new energy with this "two-seater!" Designed to mimic a therapy spa in the Training Room, we added a second seat for practicality. It's nice to share! The Bella's foot print allows for plug and play applications indoors or out. Our **\*DTS™** allows for strong back massage or whirlpool applications with the turn of a dial. The depth of the Bella MS allows for full soothing immersion and superb therapy. Whether seeking quality time alone or an intimate encounter with someone special, the Bella's beauty and design guarantees satisfaction. Renew romance and rediscover pleasure in the Nordic Bella MS.

## MODERN SERIES D'AMOUR MS



Shown in Starlight Green & Teakwood PermaWood Cabine  
t

**SEATING** 2 person

### SPECS

Depth	34 in (86 cm)
Length	84 in (213 cm)
Width	72 in (183 cm)
Weight (dry)	352 lbs (160 kg)
Water Capacity	205 gal (776 L)

### JETS

Total Jets	26
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Wrist/Hip Jets	8
Air Controls	2
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	1 Nordic Wax 4000 220v
Light	Side Wall LED Standard Northern Light Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	Optional Upgrade

The D'Amour MS™ offers a romantic getaway and incredible hot water therapy. With seating for two, this spa can help you spend alone time with a loved one or simply offer sanctuary from every day stress. Powerful jets to include hip, wrist, and elbow jets, provide invigorating **hydrotherapy** to tense areas of the body. Plus, Nordic's exclusive dual-therapy system **\*DTS™** offers gentler, whole-body therapy to complement these traditional, more targeted jets.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## MODERN SERIES STELLA MS

**SEATING** 3 person

### SPECS

Depth	34 in (86 cm)
Length	84 in (213 cm)
Width	62 in (157 cm)
Weight (dry)	416 lbs (189 kg)
Water Capacity	250 gal (946 L)

### JETS

Total Jets	21
Turbo/Whirlpool Jets	1
Foot/Leg Jets	8
Air Controls	4
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Whip, Optional 220v Quick Warm, 4 wires
Light	Side Wall LED Standard Northern Light Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	Optional Upgrade



Shown in Silver

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

The Nordic Stella MS™ is **designed with Hydrotherapy and Value in mind**. It has deep bucket seats and a lounge with \*DTS™ whirlpool for a full body massage, Foot jets abound and an LED side wall light comes standard. Enjoy gazing at the Stars, in our Brightest Star...the Stella.

## MODERN SERIES RETREAT MS



Shown in White

**SEATING** 5 person

### SPECS

Depth	34 in (86 cm)
Length	80 in (203 cm)
Width	70 in (178 cm)
Weight (dry)	395 lbs (179 kg)
Water Capacity	280 gal (1060 L)

### JETS

Total Jets	28
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	4
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	1 Nordic Wap 4 Optional 220v
Light	Footwell LED Standard Northern Light Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	Optional Upgrade

The Retreat MS™ offers *unprecedented value*. With seating for five, this spa can help you create quality family time or simply offer sanctuary from every day stress to couples or individuals. Powerful jets provide invigorating hydrotherapy to tense areas of the body. Plus, Nordic's exclusive dual-therapy system \*DTS™ offers gentler, whole-body therapy to complement these traditional, more targeted jets. The versatile bench seat can be used as full body massage from the Whirlpool Jet.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## MODERN SERIES ESCAPE MS

**SEATING** 6 person

### SPECS

Depth	35 in (89 cm)
Length	82 in (208 cm)
Width	80 in (203 cm)
Weight (dry)	450 lbs (204 kg)
Water Capacity	425 gal (1609 L)

### JETS

Total Jets	22
Turbo/Whirlpool Jets	1
Foot/Leg Jets	1
Air Controls	4
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	Nordic Wire, Optional 220v Northern Light Package Optional
Light	Footwell LED Standard
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	Optional Upgrade



Shown in  
Starlight Blue

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

When you want to **spend time with family** and make "staying home this weekend" a pleasure, consider the **Escape MS™**, designed with **\*DTS™** whirlpool therapy. This family sized model seats 6 adults with barrier free seating. Simply designed with surprising affordability.



## MODERN SERIES ENCORE MS



Shown in Glacier White & Mahogany PermaWood Cabinet

**SEATING** 6 person

### SPECS

Depth	35 in (89 cm)
Length	84 in (213 cm)
Width	84 in (213 cm)
Weight (dry)	475 lbs (215 kg)
Water Capacity	330 gal ( 1249 L)

### JETS

Total Jets	32
Turbo/Whirlpool Jets	1
Foot/Leg Jets	3
Air Controls	4
Ozone Ready Jets	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	1 Nordic Wood 4000w 240v Optional 220v
Light	Side Wall LED Standard Northern Light Package Optional
Volts	115v/220v (GFCI Cord Optional)
Amps	20 amps/40 amps
Pump (2 speed)	1 (1.5 hp)
Stereo System	Optional Upgrade

The **versatility** of the Encore MS™ allows for an easy electrical connection or a more conventional 240 volt hook up. Seating for 6, 32 jets, and a no float lounger . This **value leader** provides all the therapeutic benefits & **\*DTS™** you will need without unnecessary bells and whistles. If you are looking for a large no nonsense therapeutic hot tub for the family, look no further.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

## SPORT EDITION D'AMOUR SE

**SEATING** 2 person

### SPECS

Depth	34 in (86 cm)
Length	84 in (213 cm)
Width	72 in (183 cm)
Weight (dry)	352 lbs (160 kg)
Water Capacity	200 gal (757 L)

### JETS

Total Jets	26
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Wrist/Hip Jets	8
Air Controls	2
Ozone Ready Jets	1
Waterfalls	1

### EQUIPMENT

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs Nordic Wrap Optional
Heater	4 kw on 220v
Light	Northern Light Package Standard
Volts	240v
Amps	40 amps
Pump (2 speed)	1 (3 hp)
Stereo System	Optional Upgrade



Shown in Silver & Mahogany PermaWood Cabinet

The D'Amour SE™ offers a romantic getaway and incredible hot water therapy. With seating for two, this spa can help you spend alone time with a loved one or simply offer sanctuary from every day stress. Powerful jets to include hip, wrist, and elbow jets, provide invigorating **hydrotherapy** to tense areas of the body. Plus, Nordic's exclusive dual-therapy system **\*DTS™** offers gentler, whole-body therapy to complement these traditional, more targeted jets.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

## SPORT EDITION STELLA SE



Shown in Glacier White

**SEATING** 3 person

### SPECS

Depth	34 in (86 cm)
Length	84 in (213 cm)
Width	62 in (157 cm)
Weight (dry)	416 lbs (189 kg)
Water Capacity	250 gal (946 L)

### JETS

Total Jets	23
Turbo/Whirlpool Jets	1
Foot/Leg Jets	8
Air Controls	4
Ozone Ready Jets	1
Waterfalls	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	4 Nordic Spa Optional
Light	Northern Light Package Standard
Volts	240v
Amps	40 amps
Pump (2 speed)	1 (3 hp)
Stereo System	Optional Upgrade

The Nordic Stella SE™ is designed with **Hydrotherapy and Value** in mind, two deep bucket seats and a lounge with **\*DTS™** whirlpool for a full body massage, Foot jets abound as well as our LED Northern Light Package with Waterfall. Enjoy gazing at the Stars, in our Brightest Star...the Stella.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

## SPORT EDITION RETREAT SE

**SEATING** 5 person

### SPECS

Depth	34 in (86 cm)
Length	80 in (203 cm)
Width	70 in (178 cm)
Weight (dry)	425 lbs (193 kg)
Water Capacity	280 gal (1060 kg)

### JETS

Total Jets	28
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	4
Ozone Ready Jets	1
Waterfalls	1

### EQUIPMENT

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs Nordic Wrap Optional
Heater	4 kw on 220v
Light	Northern Light Package Standard
Volts	240v
Amps	40 amps
Pump (2 speed)	1 (3 hp)
Stereo System	Optional Upgrade



Shown in Silver & Mahogany PermaWood Cabinet

The Retreat SE™ offers **unprecedented value**. With seating for five, this spa can help you create quality family time or simply offer sanctuary from every day stress to couples or individuals. Powerful jets provide invigorating hydrotherapy to tense areas of the body. Plus, Nordic's exclusive dual-therapy system **\*DTS™** offers gentler, whole-body therapy to complement these traditional, more targeted jets. The versatile bench seat can be used as full body massage from the Whirlpool Jet.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

## SPORT EDITION ESCAPE SE



Shown in White & Charcoal PermaWood Cabinet

**SEATING** 6 person

### SPECS

Depth	35 in (89 cm)
Length	82 in (208 cm)
Width	80 in (203 cm)
Weight (dry)	450 lbs (204 kg)
Water Capacity	425 gal (1609 L)

### JETS

Total Jets	30
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	5
Ozone Ready Jets	1
Waterfalls	1

### EQUIPMENT

Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	4 Nordic Wax Optional
Light	Northern Light Package Standard
Volts	240v
Amps	40 amps
Pump (2 speed)	1 (3 hp)
Stereo System	Optional Upgrade

When you want to **spend time with family** and make "staying at home this weekend" a pleasure, consider the **Escape SE™**, designed with **\*DTS™** whirlpool therapy. This family sized model seats 6 adults with barrier free seating. Simply designed with surprising affordability.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

## SPORT EDITION ENCORE SE

**SEATING** 6 person

### SPECS

Depth	35 in (89 cm)
Length	84 in (213 cm)
Width	84 in (213 cm)
Weight (dry)	474 lbs (215 kg)
Water Capacity	330 gal (1249 L)

### JETS

Total Jets	40
Turbo/Whirlpool Jets	1
Foot/Leg Jets	5
Neck Jets	2
Air Controls	4
Ozone Ready Jets	1
Waterfalls	1

### EQUIPMENT

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs Nordic Wrap Optional
Heater	4 kw on 220v
Light	Northern Light Package Standard
Volts	240v
Amps	40 amps
Pump (2 speed)	1 (3 hp)
Stereo System	Optional Upgrade



Shown in White &  
Charcoal PermaWood  
Cabinet

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

This **powerful model** provides all the therapeutic benefits of the Luxury model, but in a powerful single pump system, designed with \*DTS™ whirlpool therapy. Seating for 6, 40 jets, and a no float lounger. If you are looking for a large no nonsense therapeutic hot tub for the family, look no further.

## LUXURY SERIES ESCAPE LS



Shown in Starlight  
Black & with \*NLP™  
option

**SEATING** 6 person

<b>SPECS</b>	
Depth	35 in (89 cm)
Length	82 in (208 cm)
Width	80 in (203 cm)
Weight (dry)	525 lbs (238 kg)
Water Capacity	425 gal (1609 L)

<b>JETS</b>	
Total Jets	45
Turbo/Whirlpool Jets	1
Foot/Leg Jets	2
Air Controls	5
Ozone Ready Jets	1
Waterfalls	1

<b>EQUIPMENT</b>	
Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	4 Nordic Spa Optional
Light	Northern Light Package Standard
Volts	240v
Amps	50 amps
Pump (2 speed)	1 (3 hp) and 1 (2 hp)
Stereo System	Optional Upgrade

When you want to **spend time with family** and make "staying home this weekend" a pleasure, consider the **Escape LS™**. Designed with **\*DTS™** Whirlpool Therapy, these family sized models seat 6 adults. Simply designed with all the luxuries one could want!

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

# LUXURY SERIES ENCORE LS

**SEATING** 6 person

## SPECS

Depth	35 in (89 cm)
Length	84 in (213 cm)
Width	84 in (213 cm)
Weight (dry)	510 lbs (231 kg)
Water Capacity	330 gal (1249 L)

## JETS

Total Jets	53
Turbo/Whirlpool Jets	1
Foot/Leg Jets	9
Neck Jets	4
Hip Jets	4
Air Controls	4
Ozone Ready Jets	1
Waterfalls	1

## EQUIPMENT

Control Pad	Solid State Programmable
Insulation	Standard 2 lbs Nordic Wrap Optional
Heater	4 kw on 220v
Light	Northern Light Package Standard
Volts	240v
Amps	50 amps
Pump (2 speed)	1 (3 hp) and 1 (2 hp) Optional
Stereo System	Upgrade



Shown in White

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

Nordic's Encore LS is designed with seating for 6 and a non-float lounge. This model provides the ultimate in Luxury and Therapy with \*DTS™ whirlpool therapy and 53 jets!



## LUXURY SERIES RENDEZVOUS LS



Shown in Glacier White & Charcoal Permawood Cabinet

**SEATING** 8 person

<b>SPECS</b>	
Depth	36 in (91 cm)
Length	96 in (244 cm)
Width	84 in (213 cm)
Weight (dry)	625 lbs (283 kg)
Water Capacity	500 gal (1893 L)

<b>JETS</b>	
Total Jets	49
Turbo/Whirlpool Jets	2
Foot/Leg Jets	2
Air Controls	8
Ozone Ready Jets	2
Waterfalls	1

<b>EQUIPMENT</b>	
Control Pad	Solid State
Insulation	Programmable Standard 2 lbs
Heater	4 kW or 2 kW Optional
Light	Northern Light Package Standard
Volts	240v
Amps	50 amps
Pump (2 speed)	1 (3 hp) and 1 (2 hp)
Stereo System	Optional Upgrade

**Dual turbo jets provide this unique spa with superior whirlpool therapy.** No matter where you sit in the Rendezvous LS™, the whirlpool blast is just mere inches away. With comfortable seating for 8 adults, this premier model rivals competitive models that sell for twice the price. Strategically placed hydrotherapy back jets along with two **\*DTS™** systems brings size and value of a tub this size into one focus.

\*DTS™ - Dual Therapy System. Back Massage and Turbo Whirlpool Therapy

\*NLP™ - Northern Light Package: LED Backlit Waterfall, LED Sconce Lighting, LED Jetting, LED Cup Holders, and LED Footwell / Side Wall Light

# ACCESSORIES & ENHANCEMENTS

Stainless Steel Banding



Nordic Wrap Insulation\*



Ozone System



Shelving



Steps



**NORTHERN LIGHT PACKAGE (NLP)** Standard on Sport Edition (SE) and Luxury Series (LS) tub models. Optional upgrade on select "ALL IN" 110V Series and all Modern Series (MS), except Bella.

Waterfall



Sconce Lighting



Jet Lighting



Cup Holders



Footwell/Side Wall Light



**MOOD LIGHTING PACKAGE (MLP)** Optional upgrade on select "ALL IN" 110V Series, all Classic Series (CS) and Bella.

Sconce Lighting



Footwell/Side Wall Light



**WHIRLPOOL THERAPY** standard on ALL models.



\*Nordic Wrap - An Eco-friendly, 2 1/2" thick blanket that provides a durable, weather-resistant barrier in addition to, our standard 2 lb. density foam.

# SHELLS & CABINETS

## PERMA SHELL COLORS



GLACIER WHITE\*



FRENCH VANILLA



SANDSTONE



GREYSTONE



STARLIGHT BLACK



STARLIGHT BLUE



STARLIGHT GREEN



WHITE\*



SILVER\*



## CABINET COLORS



PECAN PERMAWOOD™



TEAKWOOD PERMAWOOD™



CEDAR (upgrade available)



MAHOGANY PERMAWOOD™



CHARCOAL PERMAWOOD™

\*White and Silver not available in Bella MS or Rendezvous LS  
 Nordic Products Inc. reserves the right to change any specifications without notice.

Nordic Authorized Dealer



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